

# **LIGHT EMITTING DIODE AND METHOD OF MAKING THE SAME**

## **Field of the Invention**

5       The present invention relates to a light emitting diode (LED) and a method of making the same, and more particularly, to a LED having a side of irregular shape and a method of making the LED.

## **Background of the Invention**

In recent years, InGaN LED is getting popular owing to its excellent performance in blue and green light regions. The solid-state light source application has made the InGaN LED in tremendous importance, wherein it is already used in keypad, back-lighting in cell phone, car lighting, decoration, and many other areas. However, the total output luminance efficiency is still not enough to enter general lighting applications. Regarding LED of high brightness, its output luminance efficiency can be divided into two parts: internal quantum efficiency and external quantum efficiency. The internal quantum efficiency is determined by the ratio of photons generated versus electrons and hole carriers injected. Thanking to the outstanding performance of the recent commercial organometallic vapor phase epitaxy (OMVPE) equipment, the internal quantum efficiency can almost reach to 100% of the theoretical value. However, in InGaN LED devices, the external quantum efficiency is generally less than 30%. One major reason is that active quantum layers absorb the generated lights, and most of the generated lights are reflected by four edge surfaces and top and bottom surfaces of the chip. That is, light will be reflected totally by the chip's surface when the light incident angle is grater than the total reflection angle of

the chip's surface (about 23 degrees from the axis of the surface plane).

Please simultaneously refer to FIG. 1A showing the top view of the conventional nitride LED, and to FIG. 1B showing the side view of the conventional nitride LED.

A LED 80 shown in FIG. 1A and FIG. 1B can be formed via the following steps.

- 5     Firstly, a substrate 10 is provided, wherein the material of the substrate 10 is such as sapphire, GaN, AlN, etc. Then, a semiconductor layer 30 of a first polarity, an active layer 40, a semiconductor layer 50 of a second polarity, and a contact layer 55 are sequentially epitaxially grown on the substrate 10. Afterwards, the aforementioned epitaxial layers are etched, thereby exposing a portion of the semiconductor layer 30 of the first polarity. Then, an electrode 60 of the first polarity and an electrode 70 of the second polarity are deposited respectively on the exposed portion of the semiconductor layer 30 of the first polarity and the contact layer 55 via thermal evaporation, e-beam evaporation, or sputtering, etc.
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Such as shown in the top view of FIG. 1A, after the light rays emitted from point d and point e in the active layer (not shown) respectively is totally reflected several times by the boundary, the light is still not emitted out of the LED 80. Besides, such as shown in the side view of FIG. 1B, even though the light rays respectively emitted from point f and point g in the active layer 40 can eventually be emitted out of the LED 80, most of the light rays have been absorbed by all layers of the LED 80 and only few light rays can actually go outside the LED 80 since the light rays have been totally reflected several times. Hence, there is a need to find a solution for the aforementioned problem.

### **Summary of the Invention**

Consequently, an objective of the present invention is to provide a LED and a

method of making the same, thereby reducing the possible times of reflecting the light emitted from the active layer, thus making light emitted from the active layer penetrate through the irregular side and be emitted out of the LED.

According to the aforementioned objectives of the present invention, the  
5 present invention provides a LED comprising: a semiconductor layer of a first  
polarity; an active layer located on the semiconductor layer of the first polarity; and a  
semiconductor layer of a second polarity located on the active layer, wherein at least  
one side of at least the active layer and the semiconductor layer of the second polarity  
is of irregular shape, thereby reducing the probability of reflecting light emitted from  
10 the active layer, thus making the light emitted from the active layer penetrate through  
the at least one side and be emitted outside the LED. Moreover, the irregular shape  
of the aforementioned side can be triangle, semicircle, or parabola, etc. Furthermore,  
at least the active layer and the semiconductor layer of the second polarity therein  
further have at least one valley penetrating from an upper surface of the  
15 semiconductor layer of the second polarity to a lower surface of the active layer,  
thereby increasing an efficiency of emitting the light emitted from the active layer to  
the outside of the LED.

According to the aforementioned objectives of the present invention, the  
present invention provides another LED comprising: a semiconductor layer of a first  
20 polarity; an active layer located on the semiconductor layer of the first polarity; and a  
semiconductor layer of a second polarity located on the active layer, wherein at least  
the active layer and the semiconductor layer of the second polarity therein further  
have at least one valley penetrating from an upper surface of the semiconductor layer

of the second polarity to a lower surface of the active layer, thereby increasing an efficiency of emitting the light emitted from the active layer to the outside of the LED. Moreover, the at least one side of at least the active layer and the semiconductor layer of the second polarity is of irregular shape, thereby reducing the probability of  
5 reflecting the light emitted from the active layer, thus making light emitted from the active layer penetrate through the at least one side and be emitted outside the LED. Furthermore, the irregular shape of the aforementioned side can be triangle, semicircle, or parabola, etc.

According to the aforementioned objectives of the present invention, the  
10 present invention provides a method of making a LED, comprising: providing a semiconductor layer of a first polarity; forming an active layer on the semiconductor layer of the first polarity; and forming a semiconductor layer of a second polarity on the active layer, wherein at least one side of at least the active layer and the semiconductor layer of the second polarity is of irregular shape, thereby reducing the  
15 probability of reflecting the light emitted from the active layer, thus making light emitted from the active layer penetrate through the at least one side and be emitted outside the LED. Moreover, the irregular shape of the aforementioned side can be triangle, semicircle, or parabola, etc. Furthermore, at least the active layer and the semiconductor layer of the second polarity therein further have at least one valley  
20 penetrating from an upper surface of the semiconductor layer of the second polarity to a lower surface of the active layer, thereby increasing an efficiency of emitting the light emitted from the active layer to the outside of the LED.

According to the aforementioned objectives of the present invention, the

present invention provides another method of making a LED comprising: providing a semiconductor layer of a first polarity; forming an active layer on the semiconductor layer of the first polarity; and forming a semiconductor layer of a second polarity on the active layer, wherein at least the active layer and the semiconductor layer of the 5 second polarity therein further have at least one valley penetrating from an upper surface of the semiconductor layer of the second polarity to a lower surface of the active layer, thereby increasing an efficiency of emitting the light emitted from the active layer to the outside of the LED. Moreover, the at least one side of at least the active layer and the semiconductor layer of the second polarity is of irregular shape, 10 thereby reducing the probability of reflecting the light emitted from the active layer, thus making light emitted from the active layer penetrate through the at least one side and be emitted outside the LED. Furthermore, the irregular shape of the aforementioned side can be triangle, semicircle, or parabola, etc.

#### **Brief Description of the Drawings**

15 The foregoing aspects and many of the attendant advantages of this invention will become more readily appreciated as the same becomes better understood by reference to the following detailed description, when taken in conjunction with the accompanying drawings, wherein:

- FIG. 1A is a diagram showing the top view of the conventional LED;
- 20 FIG. 1B is a diagram showing the side view of the conventional LED;
- FIG. 2A is a diagram showing the top view of the LED according to an embodiment of the present invention;
- FIG. 2B is a diagram showing the side view of the LED according to the

embodiment of the present invention;

FIG. 3A is a diagram showing the top view of the LED according to another embodiment of the present invention;

FIG. 3B is a diagram showing the cross section viewed along the a-a' line in FIG. 5 3A; and

FIG. 4 is a diagram showing the top view of the LED according to still another embodiment of the present invention.

#### **Detailed Description of the Preferred Embodiment**

The present invention relates to a LED having a side of irregular shape and a 10 method of making the LED. Please refer to FIG. 2A showing the top view of the LED according to an embodiment of the present invention, and to FIG. 2B showing the side view of the LED according to the embodiment of the present invention simultaneously.

A LED 180 shown in FIG. 2A and FIG. 2B can be formed via the following steps.

Firstly, a substrate 110 is provided, wherein the material of the substrate 110 is such as 15 sapphire, GaN, AlN, etc. Then, a semiconductor layer 130 of a first polarity, an active layer 140, a semiconductor layer 150 of a second polarity, and a contact layer 155 are sequentially epitaxially grown on the substrate 110, wherein the semiconductor layer 130 of the first polarity and the semiconductor layer 150 of the second polarity can be made of GaN, etc., and the active layer 140 can be made of InGaN, etc. Afterwards, 20 in a photolithography process, a mask having pattern of triangular sides 190 is used to define the portion needed to be removed in the subsequent etching process. Then, reactive ion etching (RIE) etc. can be used to remove a portion of the contact layer 155, the semiconductor layer 150 of the second polarity, and the active layer 140 outside the triangular sides 190 orderly from top to bottom, thereby exposing a portion of the 25 upper surface of the semiconductor layer 130 of the first polarity. At the same time, if

the etching time is long enough, a portion of the thickness of the semiconductor layer 130 of the first polarity can be further removed in this etching process, thereby forming the side view of the contact layer 155, the semiconductor layer 150 of the second polarity, the active layer 140, and the semiconductor layer 130 of the first polarity, such  
5 as shown in FIG. 2B. Afterwards, an electrode 160 of the first polarity and an electrode 170 of the second polarity are deposited respectively on the exposed portion of the semiconductor layer 130 of the first polarity and the contact layer 155 via thermal evaporation, e-beam evaporation, or sputtering, etc. It is worthy to be described that both the first polarity and the second polarity mentioned in the present  
10 invention are mutually opposite in polarity. For example, the second polarity is N type while the first polarity is P type; the second polarity is P type while the first polarity is N type.

The present invention is featured in that the contact layer 155, the semiconductor layer 150 of the second polarity, and the active layer 140 (even including a portion of  
15 the semiconductor layer 130 of the first polarity) shown in FIG. 2A and FIG. 2B have triangular sides 190. The pattern having triangular sides 190 can be defined by using the same mask used in the photolithography process before the aforementioned etching process. Moreover, the deformed dimension of the triangular sides 190 is greater than the equivalent emitting wavelength of the LED 180; and the incident angle of the light  
20 emitted from the active layer 140 to the triangular sides 190 is less than the reflective critical angle of the triangular sides 190. Consequently, with the use of the LED 180 having the triangular sides 190 and the method of making the same, the probability of reflecting the light emitted from the active layer 140 by the triangular sides 190 can be reduced, thereby making light emitted from the active layer 140 penetrate through the  
25 triangular sides 190 and be emitted outside the LED 180.

In addition, the contact layer 155, the semiconductor layer 150 of the second polarity, and the active layer 140 (even including a portion of the semiconductor layer 130 of the first polarity) in the present invention further have at least one vertical injection valley. Please refer to FIG. 3A showing the top view of the LED according  
5 to another embodiment of the present invention, and to FIG. 3B showing the cross section viewed along the a-a' line in FIG. 3A. As shown in FIG. 3A and FIG. 3B, the contact layer 155, the semiconductor layer 150 of the second polarity, and the active layer 140 (even including a portion of the semiconductor layer 130 of the first polarity) therein have a valley 202, a valley 204, a valley 206, and a valley 208, etc. penetrating  
10 from an upper surface of the contact layer 155 to a lower surface of the active layer 140 and reaching into a portion of the semiconductor layer 130 of the first polarity, even penetrating the whole thickness of the semiconductor layer 130 and reaching to an upper surface of the substrate 110, thereby increasing an efficiency of emitting the light emitted from the active layer 140 to the outside of the LED 180. Besides, the shape  
15 of the inner surface of the valley 202, that of the valley 204, that of the valley 206, and that of the valley 208, etc. are not limited; and certainly the sides of irregular shape, such as the triangular sides 190, can be also adopted for further reducing the opportunity of reflecting the light.

Furthermore, the irregular shape of LED's side is not limited to triangle. As  
20 shown in FIG. 4, the elements (such as the contact layer 155) of the LED 180 etc. can also be the side of other shapes, such as semicircular sides 210 or parabola, etc. The side of any shape is within the claimed scope of the present invention provided that the probability of totally reflecting the light by the side can be reduced.

To sum up, an advantage of the present invention is to provide a LED and a

method of making the same, thereby reducing the probability of reflecting the light emitted from the active layer, thus making light emitted from the active layer penetrate through the irregular side and be emitted outside the LED.

As is understood by a person skilled in the art, the foregoing preferred  
5 embodiments of the present invention are illustrations of the present invention rather than limitations of the present invention. It is intended to cover various modifications and similar arrangements comprised within the spirit and scope of the appended claims, the scope of which should be accorded the broadest interpretation so as to encompass all such modifications and similar structure.